

Intended use

Fast drying one-layer paint for rims of passenger cars and trucks. Good resistance to chemical and mechanical strain.

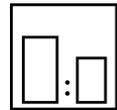
Spreading rate: 5,0 - 7,0 m²/l

Processing instructions



Colour

aluminium silver



Mixing ratio

Hardener

by weight (lacquer : hardener)

by volume (lacquer : hardener)

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–

–



Hardener

for complete paintwork

for partial paintwork

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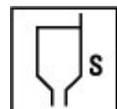
Pot life

–



Thinner

Mipa Verdünnung UN / UN 21



Spray viscosity

Gravity spray gun

18 - 20 s 4 mm DIN

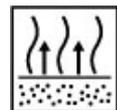
Airmix/Airless

40 - 50 s 4 mm DIN



Application method

Application method	Hardener	Pressure (bar)	Nozzle (mm)	spray passes	Thinner
gravity spray gun (high pressure)	–	2 - 2,5	1,3 - 1,5	2 - 3	15 - 20
HVLP (low pressure)	–	2 - 2,2	1,3 - 1,5	2 - 3	15 - 20
HVLP / internal nozzle pressure	–	0,7	–	–	–
Airmix / Airless	–	100 - 120	0,23 - 0,28	1 - 2	5 - 10



Flash-off time

5 - 8 min between coats

10 - 15 min before oven drying

Dry coat thickness

30 - 40 µm



Drying time

Object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
20 °C	15 - 25 min	3 - 4 h	24 h	--	--
60 °C	--	30 min	after cooling	--	--

Note

- Storage:** at least 3 years in unopened original container
- VOC Regulation :** EU limit value for this product (category B/e): 840 g/l
This product contains max. 663 g/l of VOC.
- Processing conditions:** from +10 °C and up to 80 % relative air humidity. Ensure an adequate air ventilation.
- Processing instructions:** --