
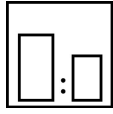



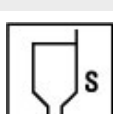

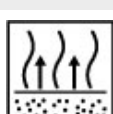


Intended use

Mipa Bumper Paint is a one-component textured coating to repair bumpers, trim strips, exterior mirrors etc. and to paint commonly used plastic substrates in the automotive industry. Direct adhesion on cleaned and sanded plastic parts made of ABS, ABS-PC, PP-EPDM, PUR-RIM, PUR, hard PVC. Fast drying and easy application as well as good weather resistance are the characteristics of this product. Temperature-resistant up to 70 °C.

Spreading rate: 7,7 - 8,2 m²/l

Processing instructions

	Colour black grey dark grey					
	Mixing ratio Hardener		by weight (lacquer : hardener)	by volume (lacquer : hardener)		
	–	–	–	–		
	Hardener for complete paintwork			for partial paintwork		
	–			–		
	Pot life –					
	Thinner 10 - 15 % Mipa Verdünnung UN 10 - 15 % Mipa Verdünnung UN 21					
	Spray viscosity Gravity spray gun			Airmix/Airless		
	18 - 22 s 4 mm DIN			–		
	Application method	Hardener	Pressure (bar)	Nozzle (mm)	spray passes	Thinner
	gravity spray gun (high pressure)	–	2 - 2,5	1,6 - 1,8	2	10 - 15
	Flash-off time 5 - 8 min between coats 10 - 15 min before oven drying					
	Dry coat thickness 40 - 50 µm					



Drying time

Object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
20 °C	20 min	60 min	24 h	--	--

Note

Storage: at least 3 years in unopened original container

VOC Regulation : EU limit value for this product (category B/e): 840 g/l
This product contains max. 539 g/l of VOC.

Processing conditions: from +10 °C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation.

Processing instructions: Before application, reheat the object to be painted for 60 minutes at 60°C. Degrease the surface thoroughly with Mipa Kunststoffreiniger antistatisch or Mipa Silikonentferner. Sand with MP Softpad super fine using Mipa Kunststoffreiniger antistatisch or Mipa Silikonentferner. Clean again with Mipa Kunststoffreiniger antistatisch or Mipa Silikonentferner. Allow parts to dry completely. ATTENTION: Separating substances must be removed completely! After the aforesaid preparation we recommend to do a wetting test with water. If the water rolls off quickly repeat the pre-treatment.