

BODY BUMPER PAINT

Technical Data Sheet No 605



General Technical Description



Mix 4 parts **BODY BUMPER PAINT** with 1 part BODY 740 ACRYLIC THINNER NORMAL / BODY 741 **ACRYLIC SLOW**

Surface

Plastic parts of the car

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISII NORMAI / BODY 771 ANTISIL FAST

Make sure the surface is air dried rather than wiped dry



Remarks:

solvents

legislation

below 15°C

Storage shelf life:

original containers.

• Allow for additional time for

· Application only with the recommended hardeners and

that do not adopt the VOC

• Do not use at temperatures

• Do not apply the primer as

'wet on wet' on TPA surfaces.

and use within 12 months for

best results. Guaranteed shelf

life of 24 months in unused

• Store in a cool place (+5°C - +25°C)

desired temperature

combi spray booths to reach the

• It can also be used by countries

Make sure you always use appropriate face protection and good ventilation

1K Thermoplastic acrylic paint

Excellent properties

regulations

VOC compliant with the

Excellent mechanical properties



Oven force drying 10 min / 60°C

Air dry 1h/23°C

IR drying 3-5 min

Product Application: Fast drying 1K paint for restoring OEM look of plastic bumpers 2 passes »» Apply in thin layers



4:1 mix with **BODY 740 ACRYL** NORMAL / BODY 741 **ACRYL SLOW**



5 - 10 min / 23°C Flash off time

Non force dry

10 min / 60°C

1h / 23°C

Flash Point: 26°C / 79°F

Specific Gravity:

0.9 - 1.1 g/cm³

Solid Content (No thinner): 22% Weight



This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 780 g/L. 2004/42/IIB(e)(840)780

Theoretical Coverage:

8 - 10 m² / lat 15 micron

Cleaning of equipment: Clean after final use with Body

20-25 % **BODY 740 ACRYL** NORMAL / BODY 741 **ACRYL SLOW**



Short wave 3-5 min

panel temperature



Ready to spray: 20-25 s DIN 4 @ 20°C

HVLP 1.5 mm



Always wear protective equipment

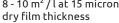


Compliant Spray gun 1.5 – 1.8 mm 3-4 bar inlet pressure 2x coats = 35-40µm

0,7 bar inlet pressure



Follow the application instructions mentioned in this TDS



740 ACRYL NORMAL

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