



SPRAY P 961 1K ETCH PRIMER

Technical Data Sheet No 835



VOC compliant with the regulations

Excellent yellowish 1K primer, suitable for aluminium, stainless and galvanised metal surfaces

It is paintable with all 2K systems of primers and top coats

It dries after 10 min

General Technical Description

2-3 passes

Surface

Aluminium Surfaces

Stainless Steel

Galvanised Surfaces

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application:

»» Apply 2-3 light coats on a metallic surface. Allow to dry and recoat



Shake well before using

Flash Point: -97°C

Specific Gravity: 0.95 g/cm³

Solid Content (No thinner): 23% Weight

VOC (2004/42/EC)

This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 810g/L. 2004/42/II B(e)(840)810

Theoretical Coverage: -

Cleaning of equipment: -

Remarks:

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 1-2 mins after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Spray at a distance of 25 cm thinly applied coats build up at 3-5 minutes intervals will achieve best results. Leave for 24 hours to harden.
- Optimum operating temperature range 10-25°C.

Storage shelf life:

Store in a cool place and use within 36 months for best results. +5 to +25 °C



2-3 coats approximately 20-30 microns



Dust free 10min at 23 °C



Dries after 10 min

For professional use only. The information displayed on this sheet has been carefully selected through a series of laboratory investigations. It is based on our best knowledge at the time of issue. The data is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check for newer updates or further information if needed for his intended purpose. The intellectual property of this product, trademarks and copyrights is protected. All rights reserved. The relevant Material Safety Data Sheet and warnings displayed on the label must be read carefully. We may modify and / or discontinue operation of all or portions of this information at any time in our sole discretion, without any notice and assume no responsibility to update the information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.

Issue 4/2016, August 2016