



# BODY 910 UNDERBODY COATING

Technical Data Sheet No 709

## General Technical Description

A rubber based thixotropic material with excellent rust and stonechip protection

Perfect adhesion

Dries quickly

Can be overpainted with all HB BODY Paint Systems

It does not lose it's shape with temperature

It does not run and it does not sag on vertical surfaces

## Surface

Vehicle underbody parts

Wheel arches

Running boards (Chassis)

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped then air dried.



Make sure you always use appropriate face protection and good ventilation

## Product Application:



Always mix well before use



Apply with brush



Addition of 10-20% 767 ECO-THINN NITRO THINNER



Drying time 2-6h /23°C (73°F)



Apply with spray gun: 4-5mm Pressure 5-6 bar (73-87psi)



Protect from humidity



Always close tin after use



It can be painted over with HB BODY Color Solutions Basecoat Mix System HB BODY Color Solutions 2K Acrylic Mix System HB BODY Color Solutions Aquabase Mix System



Always wear protective equipment



Follow the application instructions mentioned in this TDS

**Flash Point:** 4°C / 39°F

**Specific Gravity:** 1.1 g/cm<sup>3</sup>

**Solid Content (No thinner):** 51% Weight

**VOC (2004/42/EC)**  
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in ready for use form of this product is 480 g/L.  
2004/42/IIB(e)(840)480

**Theoretical Coverage:** 5 - 6 m<sup>2</sup> / l at 100 micron (4mil) dry film thickness

**Cleaning of equipment:**  
Clean after final use with: 740 ACRYL NORMAL / 767 ECO THINN NITRO THINNER

## Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Best results when used with HB BODY PRODUCTS.
- It can be used by countries that do not adopt the VOC legislation as well.

## Storage shelf life:

- Store in a cool place +5°C - 25°C (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers.

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